



Dart Aerospace Ltd.
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Canada

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RBW1205G00132-3G

Job Sheet 176307



37

Part No: RBW1205G00132-3G Job Qty: 1 ea

Part Name: Agusta Helicopter Servicing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/20/18

Job Tracking No:

Due Date: 6/11/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00132-3G Rev 9 IPP Rev A 18.02.13 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	1 pcs	6/11/18	6/11/18	0.00	1.00	Small Fab-4		NDAK
120	QC	1 pcs	6/11/18	6/11/18	0.00	0.00	QC4		38
130	Packaging	1 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3-1		DAS9-89
140	QC21-FG	1 Ea	6/11/18	6/11/18	0.00	0.00	QC21		21 JUN 11 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1610-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW1205G00132-3G-9 and RBW1205G00132-3G-11 to RBW1205G00132-3G-19 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
52375K36	Tubing	10 ft (10 ea)	90-Start up Operation	5057171
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5031219
APP-1610-E	Case	1 Ea (1 ea)	90-Start up Operation	5070757
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
RBW109-3501-08-115	Adapter, Landing Gear Shockstruts Nitrogen Change	1 Ea (1 ea)	90-Start up Operation	5066304
RBW1205G00132-3G-11	Location Placard	1 Ea (1 ea)	90-Start up Operation	5061815
RBW1205G00132-3G-13	Bottom Foam use in case APP-1610-E	1 Ea (1 ea)	90-Start up Operation	5070761
RBW1205G00132-3G-19	Top Foam use in case APP-1610-E	1 Ea (1 ea)	90-Start up Operation	5070759
RBW1205G00132-3G-9	Contents Placard	1 Ea (1 ea)	90-Start up Operation	5077570
RBW1205G00231-3G	Main Rotor Damper Oil Filling Adapter	1 Ea (1 ea)	90-Start up Operation	5070413
RBW1205G00332-3G	Main Gear Box Oil Draining Hose	1 Ea (1 ea)	90-Start up Operation	5098123
RBW7839-2G	IGB & Tail Rotor Gear Box Oil Draining Hose	1 Ea (1 ea)	90-Start up Operation	5067958
RBWA353A04	Pmc Oil Filling Quick Disconnect	1 Ea (1 ea)	90-Start up Operation	5065916
RBWAFS482B	Wheel Brake Wrench	2 Ea (2 ea)	90-Start up Operation	5065431
RBWST13045	Nitrogen Tire Inflator	1 Ea (1 ea)	90-Start up Operation	5078375

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	52375K36	10	55	0
	97524A032	4	399	0
	APP-1610-E	1	3	0
	RB41011	1	897	0
	RBW109-3501-08-115	1	2	0
	RBW1205G00132-3G-11	1	1	0
	RBW1205G00132-3G-13	1	1	0
	RBW1205G00132-3G-19	1	1	0
	RBW1205G00132-3G-9	1	1	0
	RBW1205G00231-3G	1	0	0
	RBW1205G00332-3G	1	0	0
	RBW7839-2G	1	2	0
	RBWA353A04	1	2	0
	RBWAFS482B	2	7	0
	RBWST13045	1	0	0



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Container No: S078668



Part: RBW1205G00132-3G

Job No: 176307

Serial No/Batch: S078668

Revision: 9

Inspector:

Exp Date: 06/06/2018

Instructions:

Date: 06/06/18